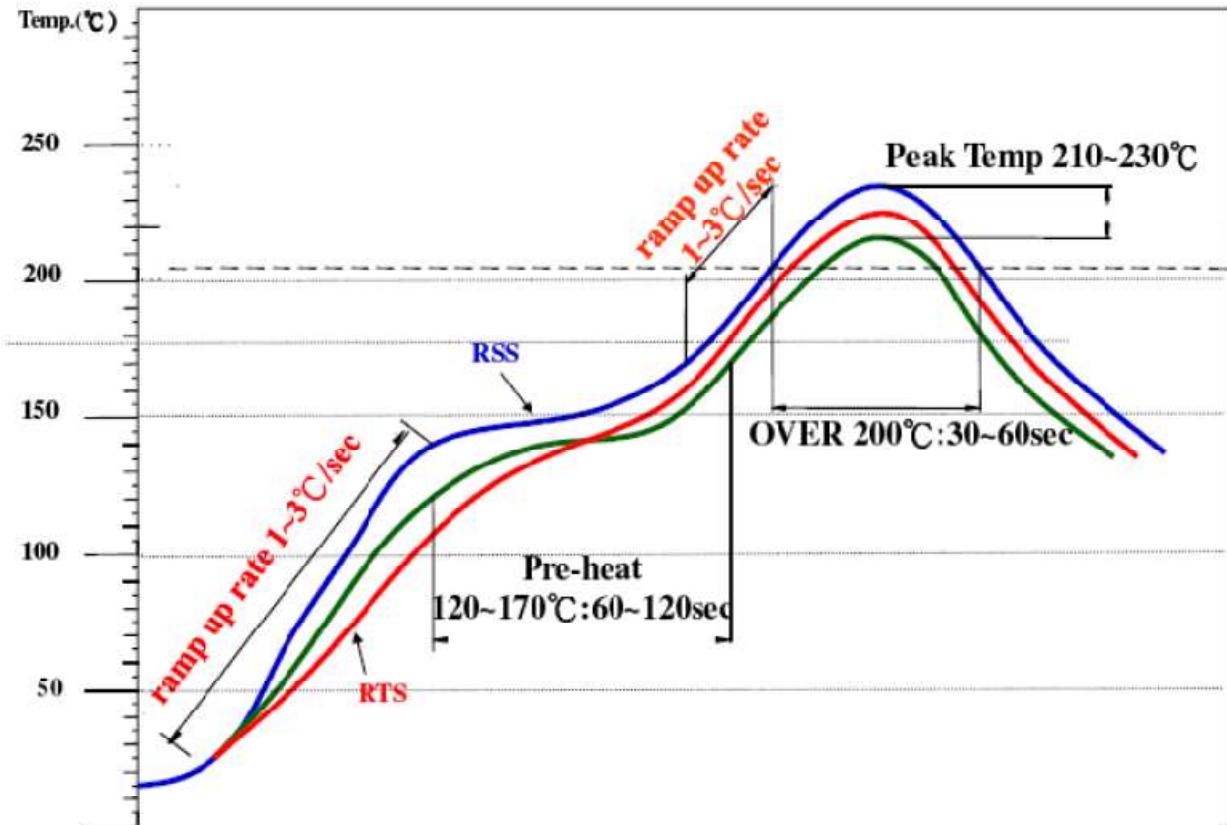


MP 100 Solder Paste Profile



- 1、 Ramp @ 1~3°C/Sec to 120~170°C
- 2、 Dwell @ 120~170°C for 60~120 sec
- 3、 Ramp @ 1~3°C/sec to 210~230°C peak temperature temperature over 200°C for 30~60 sec
- 4、 Ramp down to room temperature @ 1~3°C/sec